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Autonomous Crack Comparometer Phase II

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ABSTRACT

The thesis describes the second phase of development of the Autonomous Crack Comparometer (ACC) system to incorporate measurements of ground motions and add several changes in the autonomous operation. In order to obtain the ground motion and air blast data, four additional transducers have been added. There are now a total of ten channels of data autonomously collected and comparatively displayed by ACC. The web page has been fully developed and now dynamic blast effects are compared with longterm effects. Data are password protected. Finally, new data acquisition system software has been installed that allows direct modem communication. The ACC installed in this second test house allowed measurements, which verified past experience that daily and weekly weather related crack displacements are greater than those produced by dynamic events, whether they are household activities or blasts. Frontal (weekly) weather changes produce the greatest crack response. Five different crack displacement sensors were evaluated to determine the magnitude of thermal hysteresis and long-term electronic drift. The eddy current sensor (9000 series) and the LVDT sensor were found to be acceptable to measure micrometer displacements.

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CHAPTER 1

INTRODUCTION

NEW APPROACH TO VIBRATION MONITORING

Public fear of the possibility of vibration-induced cracking has led to a new technology in vibration monitoring: an Autonomous Crack Comparometer (ACC). The ACC technology focuses on monitoring the response of an existing crack because observing crack response is easier than trying to determine the cause of cracking, which is a very complex phenomena involving many parameters.

The main goal of the ACC system is the graphical comparison of crack displacements produced by weather changes, blast-induced ground motion, household activity, and other environmental effects such as thunder. As shown in case studies (Dowding, 1996), the effects of temperature and humidity are much larger than commonly thought by those with little background in structural investigation. Their relative importance can be appreciated by comparing their effect on crack displacement with that produced by blasting. The ACC is designed to be employed in houses or buildings near quarries, mines, or construction sites. It is hoped that accessible graphs

will bring to involved parties information necessary to directly compare blasting effects with those generated by weather.

The ACC project began several years ago. The phase I configuration system is fully described by Siebert (2000). Developments and improvements involved in the phase II configuration are the focus of this thesis.

PHASE I CONFIGURATION

Phase I was the first step of developing equipment and software necessary for the system. The basic equipment consists of a hardware including a data acquisition system, an on-site computer, micrometer proximity sensors, and weather sensors.

Data transfer from the field site to a server via computer modem is automated. The AutoMate (Unisyn, version 4.5, 1999) program enables collection of long-term and household vibration data every day and subsequent storage as text files. All computations are made at the server in order to avoid taxing field units in anticipation of eventually combining operations with existing commercial equipment.

Java programs display long-term crack displacement on the Internet on a web page designed for easy access by the average computer. Use of serverside applets ensure the accessibility of data by any browser and so assures the widest audience. The web page presents an attractive image of simple and quickly transmitted graphics that are easy to understand. This simplicity allows access by the oldest of computers still in operation. Sidebars do not consume horizontal space and they can remain on all screens so viewers do not need to recall possible options. Background information is provided to inform public about the theory behind this technology. Graphs are updated every day.

SYSTEM DEVELOPMENT LED TO PHASE II CONFIGURATION

The phase II system configuration is based on ACC phase I technology but, in this phase the system was updated and moved to a house adjacent to an operating quarry. The Test House Two will refer here and after to the quarry Test House. Additional development includes the following: 1) Addition of geophones to record ground motions and an air pressure transducer to record blast-air over pressure. 2) Direct modem communication between the site and the server through new data acquisition system software. 3) Several changes in the autonomous operation. 4) Graphical comparison of dynamic effects with long-term effects on the crack displacement. 5) Addition of a password protection to ensure control of the data.

FOCUS OF THE THESIS

Chapter two describes in detail the phase II Autonomous Crack Comparometer as installed in the second test house. It focuses on the development and improvements upon the phase I system. Chapter three deals with the measured response at the new test house (two). These results are compared to past case studies and similar test houses. Chapter four compares attributes of the sensors considered to measure micrometer displacements, and evaluates their reliability with respect to long-term behavior. Finally, Chapter five summarizes the accomplishments and the limitations of the current system in order to recommend future improvements of the ACC. Complete records of data as well as program details are contained in a separately bound appendix.

CHAPTER 2

PHASE II ACC AS INSTALLED IN TEST HOUSE TWO

INTRODUCTION

The current Autonomous Crack Comparometer (ACC) as installed in Test House Two is based on the technology developed in Sheridan Road Test House, which is fully described by Siebert (2000). Figure 2.1 illustrates the ACC concept. Vibrations produced by ground motion, and household activities as well as weather changes are automatically monitored and compared with changes in crack width. Via the Internet, graphs are available on a web site. This chapter focuses on system development necessary for data transfer, and web site improvements. The main addition is monitoring of ground motion and the air pressure variation in order to compare long-term crack induced displacement with that induced by ground motion and household activity. The presentation describes in detail only those changes made to the system described in Siebert (2000).



Figure 2.1 Current ACC configuration (Siebert, 2000)

HARDWARE

Instrumentation on site

Data Acquisition system

The Data Acquisition System (DAS) for Test House Two is based on the same SOMAT platform as described in by Siebert (2000). However, the processor "Turbo 2100" is new. It can now be attached directly to an external phone modem. Thus, via a phone modem, the DAS can be polled from any modem-equipped phone computer with software WINTCS 2 provided by SOMAT. Therefore, an additional computer on site is no longer needed, as was the case for the system described by Siebert (2000). The DAS is made of layers of sensor inputs, which are stacked together described in Table 2.1.

Layers	Filters	Filter	Type	Resolution
		type TT		
Displacement crack 1	-		12 bit	0.1 μm
Displacement crack 2	-		12 bit	0.1 μm
Displacement crack 3	-		12 bit	0.1 μm
Null sensor displacement	-		12 bit	0.1 μm
Temperature	Yes		8 bit	0.4 °Celsius
Humidity	Yes		8 bit	0.4 %
Geophone L axis	-	TT	8 bit	0.002 in/sec (0-p)
Geophone T axis	-	TT	8 bit	0.002 in/sec (0-p)
Geophone V axis	-	TT	8 bit	0.002 in/sec (0-p)
Air blast transducer	-		8 bit	0.0004 psi (0-p)
4 Megabytes memory				
Turbo processor				

TT: four-point average to trigger

Table 2.1 Structure of the stack in test house with the resolution at which theparameter is monitored

The master sample rate of the DAS for each sensor is 1000 samples per second, or a reading is taken every millisecond. Two types of multiple point time histories are produced. The first one is employed to compare crack displacement with weather changes (See Chapter 3) and records samples for each channel every hour. The second is used to produce time histories of crack displacement, ground motion, and air pressure when a dynamic event occurs. Triggers that start this type of data collection are set to trigger only on ground motion as described in Chapter 3. These time histories are recorded for three seconds yielding 3000 data points.

Programming the DAS

In order not to record events that are not blast induced, the DAS is programmed to trigger on the average of the four last data points. This average is then compared to the threshold values for triggering. If it is greater than the threshold, the DAS triggers and records a three-second signal for all channels except the temperature and the humidity. If the average is lower than the threshold, the DAS does not trigger. To ensure that the entire signal is recorded, the three seconds of record begin 0.1 second before the trigger (Siebert, 2000).

External modem

In order to access the DAS from any computer, a modem (shown in Figure 2.2) that transfers data at a maximum rate of 33.6 kilobits per second, is necessary on site.



Figure 2.2 Site modem scheme

The modem is connected to the DAS with a null modem adapter and to a phone line. The procedure to call the DAS is to open WINTCS in the Polling Computer (discussed further in this chapter), select "modem" in the toolbar and click on "hang on". Then a window (shown in Figure 2.3) called "dial form" appears.

🕻 Dial Form	_ 🗆 ×
Phone number	
*89,092341,9141	44239849
AT Configuration String	
&F0&D4	Add modem string parameters
Dialing Status	
Dial	Cancel
Step Dipling	04
Stop Dialing	

Figure 2.3 Dial form window to call the DAS from the Polling Computer

The phone number is written in the first box. The modem configuration is specified in the second box. When "dial" is clicked, the communication is established. Modems can transfer data only if they are compatible and if they use the same language. Moreover, they need to interface at the same baud rate. The external modem has been programmed on site with a laptop via a serial cable to meet these requirements.

Micrometer displacement sensors

Types of sensors

Four 9000 series eddy current sensors from Kaman are employed in Test House Two. They showed acceptable thermal hysterisis and electrical drift of the three eddy current sensors tested, as shown in Chapter 4. In addition, they are small and easy to install, which minimizes disturbance to the home owner. The small size of the sensor and electronics can be seen in Figure 2.4. A 15 VDC power supply feeds the four sensors.



Figure 2.4 Photograph taken in Test House Two showing that eddy current sensors are small and do not greatly annoy the house environment

Mounting procedure

Mounting brackets are described in Chapter 4. Kaman gages used a specified mounting and calibration procedure, which is available in appendix A 2.1.

Geophone: ground motion sensor

What are the characteristics of ground motion?

The ground motion sensors (geophones) record the velocity of particles in the ground along three perpendicular axis; Longitudinal (L), Transversal (T) and Vertical (V). The amplitude of a blast-induced ground motion is characterized by the Peak Particle Velocity (PPV) and the frequency at which it occurs. PPV is the maximum particle

velocity measured "zero to peak". Figure 2.5 shows an example of ground motion recorded in test house 2. The horizontal axis represents the time from 0 to 3 seconds.



Figure 2.5 Ground motion recorded in the three perpendicular axis

For the example in Figure 2.5, the PPV in the T direction is equal to 0.13 inch per second, and the frequency at which it occurs is around 31 Hertz.

Characteristics of the sensor

Geosonics Inc. manufactures this geophone shown in Figure 2.6 from three third party transducers. While this device does not need any power supply, it generates a high level of electrical noises, because of the unusually long (12 meters, 40 feet) connection cable between the DAS and the geophones mounted outside below the ground level. Typical electrical noise amplitudes are 0.005 inch per second and are filtered out with the four-point average trigger condition as discussed previously in this chapter.



Figure 2.6 Geophone view that records ground motion (Geosonics Inc.)

The conversion between volts (output signal) and particle velocity in inch per second must also include a conversion between "peak to peak" output voltage and "zero to peak" PPV. Figure 2.7 illustrates this conversion.



Figure 2.7 Conversion between volts and particle velocity

Air pressure transducer

Characteristics

The differential air pressure sensor used in Test House Two is manufactured by Sensym. It measures the variation in audible and inaudible atmosphere pressure associated with the blast noise. This device requires an 8 VDC +/- 0.01 volts power supply, which is somewhat unusual. The power supply had to be designed and built by ITI personnel because they were not available on the market. Figure 2.8 shows the transducer mounted in a waterproof box. The difference in air pressure is evaluated between the two sensors protruding out of the cap. Figure 2.9 shows the board built to supply the transducer with 8 VDC.



Figure 2.8 Air pressure transducer mounted in a waterproof box



Figure 2.9 Power supply board for air pressure transducer

Conversion factors

The air pressure response is given in volts by the transducer, which is easily converted to pounds per squared inch. One millivolt corresponds to 0.0001 psi "zero to

peak". Pressure must then be transformed into decibels with the following formula (Dowding, 1996):

$$dB = 20\log_{10}\left[\frac{P(psi)}{2.9x10^{-9}\,psi}\right],$$

where P in pounds per squared inch (psi) refers to the peak measured sound pressure "zero to peak".

Temperature and humidity sensor

Characteristics and mounting procedures are fully described by Siebert (2000).

AUTOMATED DATA COLLECTION PROCESS

Since the basic process is fully described in Siebert (2000), the discussion will focus on the changes required to integrate ground motion and air-blast excitation. Automate (Unisyn, version 4.5, 1999) continues to be employed to execute tasks automatically. PCAnywhere (Symantec, version 9.2.1, 2000) is no longer necessary as version 2, the Somat DAS software, now supports modem communication.

Control Polling Computer

Configuration

The configuration of the Polling Computer has been modified for this project. The software WINTCS 2 (SoMat, version 2.0.1, 2000) was set up under the Windows 98 operating system for greater stability and efficiency. The Polling Computer is equipped with a 56k modem in order to communicate with the DAS. The hard drive is about 10 Gigabytes and must save 2 Megabytes of files each day. Moreover, the Polling Computer

also is attached to the ITI network in order to share the data and text files with the server computer that displays the graphs on the ACC web page.

Tasks executed by the Polling Computer

Details of polling tasks can be found in appendix A 2.2. The Automate task program runs every day at 10:30 PM. Steps 1 to 25 transfer data from the DAS to the Polling Computer. Steps 26 to 45 convert the data file into a text file.

Steps 1 to 6 start WINTCS 2 program and open the "command entry" window, which is the critical step because of software issues. Therefore, steps 7 to 11 enable the "command entry" window by pressing the "F4" key, in case this window did not appear with steps 1 to 6. However, even this approach is not completely reliable. This reliability deficit will be improved with the professional version of Automate, which allows conditional tasks. Once the "command entry" is active, Automate goes through the steps 12 to 25: Basically, first the DAS is automatically dialed by the Polling Computer to establish a communication between the site and the laboratory. Second, the DAS stops the test, uploads the data to a shared directory on the Polling Computer, and initiates a new test.

Steps 26 to 35 delete any data file already loaded in the EASE program. This is a precaution. Steps 36 to 41 load the data file available on the shared directory and save it as a text file on another shared directory accessible by Java programs described in the following paragraph. Steps 42 to 45 clear the different channels and close the EASE program (SoMat, version 3.03.10, 2000).

Dynamic generation of graphs for the ACC web site

Text files saved on the Polling Computer are used to automatically produce the comparative graphs that are displayed on the ACC web site. Several improvements have been made in this second phase. The conversion program has been made more flexible. The rate at which graphs are displayed has been increased. Labels on time axis have been improved, and password protection for individual sites has been added.

Conversion programs description

Java programs have been written (Kosnik, 2000) for displaying and comparing both long-term (weather related) and dynamic (blast and household activity) data. Basic to both types of data is the conversion of time and date to Julian time for computer storage. Also basic to both types of data is the conversion of crack displacement sensor voltage to micrometers. Since the same sensor measures both, the conversions are the same. Temperature and humidity conversions are unnecessary.

Long-term data are differentiated from dynamic data by their order in the text file. A single long-term data point for each crack sensor and time of reading is stored along with the Julian time of recording. Both a 3000-point time history and a maximum absolute value "zero to peak" value are produced for the dynamic crack response. A similar program is employed for the ground motion and air blast data.

The cause of dynamic events needs to be determined. As explained in Chapter 3, vibration events can be triggered by blast events, electrical noise events, and household activity events. Most importantly electrical noise events need to be eliminated. First the

four-average data point trigger eliminates most of the spike noise events. A further precaution is undertaken. Data are stored in a temporary data table. For each event, maximum and minimum are evaluated then added. Blast or household activity events are relatively symmetrical around zero. For an event to be electrical noise, the sum of the maximum and the minimum must be greater than 0.03 inch per second. So far, this error check condition has been reliable at 100 percent. This involved two months of testing from September 16 until November 15 and thirty-one blast events. It is envisioned that similar logic will be developed to autonomously distinguish household activity, thunder, etc.

Graphing program

Graphs are produced by Java programs called "servlets". The flowchart for these in Figure 2.10 illustrates the double role of the servlets. They have two functions; A and B. Function A is to plot graphs from blast events available in the database and to return a GIF image. Function B is to control the flow of data between the user's web browser and the database.



Figure 2.10 Chart illustrating the double role of the servlets program

WEB SITE CHANGES

Opening page

The structure of the opening page, seen in Figure 2.11, is the same as in phase I with the consistent banner and the left side choice bar. However, new links can be visited under the "Purpose of Project" directory. Moreover, another monitoring site is available. The Northwestern University logo has been removed to speed downloading on older machines.

AUTONOMOUS CRACK MONITORING					
Purpose of Project Background Crack Displacement Human Effects Equipment Habitation Vibrations CONTACT US ITI 1801 Maple Avenue Evanston, IL 60201-3140 TEL: 847.491.8165 FAX: 847.467.2056 iti@northwestem.edu	MONITORING SITE SELECTION Please choose the monitoring site nearest you from the list below: Wisconsin Milwaukee Illinois Evanston 				

Figure 2.11 Opening page of the ACC web site

One of the links available under "Purpose of Project" is "Crack displacement".

This link refers to the definition of the crack displacement illustrated by a scheme. It was important to understand that the crack width change (not crack width) is measured as shown in Figure 2.12.



Figure 2.12 Crack displacement page that defines change in crack width

Another new link is "Human Effects" or "Habitation Vibrations". The table seen on Figure 2.13 compares the habitation vibrations with a blast event. This table demonstrates that blasts often affect the crack displacement less than everyday actions inside the house.

AUTONOMOUS CRACK MONITORING							
INFRASTRUCTURE TECHNOLOGY INSTITUTE							
Purpose of Project Background	HABITATION VIBRATIONS The table below compares the effects of vibrations produced by human occupation of a house. These effects are described as strain, which is a measure of relative displacement. The level of						
Crack Displacement Habitation Vibrations							
Equipment Location	vibration induced ground motions necessary to produce the same effect is also given.						
<u>Evanston, IL</u> <u>Milwaukee, WI</u> CONTACT US	Loading Phenomena	Microstrain Induced by phenomena (e-6 in/in)	Corresponding Blast Level in/sec				
ITI	Daily environmental changes	149	1.2				
1801 Maple Avenue	Household Activities:						
60201-3140	Pounding nails	88.7	0.88				
TEL: 047 404 0465	Door slams	48.8	0.50				
FAX: 847.467.2056	Jumping	37.3	0.28				
iti@northwestern.edu	Walking	9.1	0.03				

Figure 2.13 Household Activities page that compare household activity effects with blasting effects on the crack displacement

Site specific toolbar

As soon as a site is chosen in the opening page, a page appears with a left-hand bar, shown in Figure 2.14, that is the same for each site page. A login and a password are required in order to display information for sites other than test house on the Northwestern campus. If the user does not log in, he will not see the graphs that compare crack displacement with weather changes, household activities, and blast events. However, the "Purpose of Project" section is still visible.

One of the new links is "Household Activities" in the "Crack Displacement Induced by:" directory. This option will compare the crack displacement generated by everyday life inside a house to daily or seasonal displacements due to weather changes. This option will be developed during the next phase
	AUTONOMOUS CRACK MONITORING
INFR	
User: Password: Log in Purpose of Project Background Crack Displacement Habitation Vibrations Equipment Location House in City Sensors in House Weather Data Today Past Week Past Month Crack Displacement Vs: Humidity Temperature Crack Displacement Induced By: Household Activities Ground Motion	AUTONOMOUS CRACK MONITORING Milwaukee: Wood-Framed House A wood-framed house has been equipped with sensors to measure the displacement of existing cracks in plaster walls. The house is located in the suburbs of Milwaukee, Wisconsin. Exterior of the wood-framed house Interior of the wood-framed house
Time Histories Under Construction	

Figure 2.14 Site page showing the specific toolbar

Another link is "Ground Motion" in the "Crack Displacement Induced by:" directory. Figure 2.15 shows that when the link is clicked, a new page appears and requests the user to choose the crack sensor of interest. Figure 2.16 is the page that appears when the user picks a specific crack sensor. This graph includes a caption to explain the method of comparison. This plot compares long-term crack displacement (blue), with displacement induced by ground motion (green). Dark blue and light green colored points were chosen to represent the effects of ground motion to avoid

AUTONOMOUS CRACK MONITORING - MILWAUKEE							
Purpose of Project Background	CRACK DISPLACEMENT INDUCED BY GROUND MOTION						
Crack Displacement Habitation Vibrations	Please select a sensor:						
Equipment Location House in City	1. <u>Crack Sensor 1</u> 2. <u>Crack Sensor 2</u> 3. Crack Sensor 3						
<u>Sensors in House</u> Weather Data Today	S. <u>Stuck Sensor S</u>						
<u>Past Week</u> <u>Past Month</u> Crack Displacement Vs:							
Humidity Temperature							
Crack Displacement Induced By: Household Activities							
Ground Motion Time Histories Under Construction							
CONTACT US ITI 1801 Maple Avenue Evanston, IL 60201-3140							

Figure 2.15 Page proposing to the user, which crack sensor graphs to see



Figure 2.16 Comparison long-term and ground motion induced crack displacement

alarming reds or yellows. Dark (and light) green points represent the maximum positive (and negative) excursions from the long-term crack position produced by the vibration event. As discussed in Chapter 3, these dynamic changes are small compared to those produced daily and weekly weather changes.

Future work

Null sensor

Long-term crack displacement will be corrected by subtracting null sensor displacement as shown in Figure 3.16. In addition, null sensor time histories will be included with crack and ground motion time histories. These time histories can be chosen from a data table that will be presented when "Time History" (at the bottom of the left hand choice bar) is chosen.

Household activities

Graphs shown in Figure 2.16 will be necessary to compare long-term induced crack displacement with household activity-induced displacement. Each vibration event will have to be isolated and identified as a blast or a household event. In addition provisions will have to be made to allow the entire system to be triggered if an individual crack sensor threshold level is exceeded.

Time histories

For this graph (as yet undeveloped) the first step would be to give examples of time histories coming from different types of events. All responses: crack displacement, ground motion from each axis, and air pressure variation would be compared on a common time base. The ultimate goal is to provide the viewer the time histories for each event by clicking on one of green dots plotted in the "Crack Displacement Induced by" graphs. Interested parties could analyze the impact of those events and jump from one event to another to make quick comparisons.

CONCLUSION

The second phase of development of the Autonomous Crack Comparometer (ACC) system incorporated measurements of ground motions and several changes in the autonomous operation. In order to obtain the ground motion and air blast data, four additional transducers have been added. There are now a total of ten channels of data autonomously collected and comparatively displayed by ACC. The left hand device bar on the web page was expanded and modified for clarity. The "Purpose of the Project" choice has been expanded and changed. Dynamic effects are compared with long-term effects under the choice "Crack Displacement Induced by". Comparisons from "Ground Motion" have been fully developed. Password protection has been added to ensure quality of the data. Finally new data acquisition system software has been installed that allows direct modem communication.

CHAPTER 3

MEASURED RESPONSE OF TEST HOUSE TWO

INTRODUCTION

Chapter 3 describes response of Test House Two, which is located adjacent to an aggregate quarry. As opposed to the Sheridan house, ground motion and air pressure variations are recorded. The purpose of this chapter is to compare crack movements produced by blast-induced ground motion with those produced by environmental effects or by household activities. These results will be compared to those obtained at other test houses. In addition the crack response of the structure will be analyzed to find dominant frequencies of the house. Finally, the crack responses are compared to various descriptors of ground motion in order to find correlations.

Summarizing tables and condensed graphs are presented in this Chapter. Vibration event samples and graphs coming from data transformed are shown in the appendices.

All the electronic data are stored in the polling computer. A backup on a CD is made. To analyze the house response, time histories, Fast Fourier Transforms, Single

Degree of Freedom analysis have been produced from electronic data and they have been recorded on a CD.

TEST HOUSE DESCRIPTION WITH SENSORS LOCATIONS Description

The backyard of Test House 2 (shown in Figure 3.1) is adjacent to on an aggregate quarry. The quarry boundary is at the end of the back yard and blasting operations are around 600 meters (2000 feet) far from the test house. It is a one-story, concrete masonry block structure with a concrete masonry block basement that opens out to a backyard one story below the front yard. Figure 3.11 shows the slope between front and back yard. A garage is located next to the house, but there is no connection between the two structures. As shown, the exterior walls are faced with stone.



Figure 3.1 Test House Two front view

The first floor joists are supported by a wooden principal beam running lengthwise. The ceiling is supported by transverse wooden joists which are supported at the center by a wall that sits on top at the support beam.

Displacement sensor locations in the house

Three eddy current crack sensors span three different cracks and a null sensor is mounted on an uncracked wall section as shown in Figure 3.2 and 3.3, plan and elevation views respectively. The general locations of crack sensors 1 and 3 are shown in Figures 3.2, 3.3 and 3.4. Sensor 1, details of which are shown on Figure 3.5, is located in the living room at the top of the wall separating the kitchen and the living room. It spans a crack that seems to be created by expansion and contraction of the beam supporting ceiling joists above the wide opening between the living room and the kitchen. Sensor 3, details of which are shown on Figure 3.6, is located at the top of the wall separating the main entrance hall and the living room. As with sensor 3, this sensor spans a crack that seems to be caused by expansion or contraction of the beam spanning the opening from the entrance to the living room.

The general locations of the crack sensor 2 and the null sensor are shown in Figure 3.7. Sensor 2, details of which are shown in Figure 3.8, is mounted on a long ceiling crack in the computer room. The null sensor, details of which are shown in Figure 3.9, is located above the door separating the main entrance hall and the computer room on an uncracked wall section. It was mounted in that location to be as close as possible of the other sensors and at approximately at the same height on the wall.



Wooden deck



Figure 3.2 Plan view of the test house



Figure 3.3 Elevation view of the test house



Figure 3.5 Crack sensor 3

Figure 3.6 Crack sensor 1



Figure 3.8 Crack sensor 2

Figure 3.9 Null sensor

Outside transducers

The weather transducer, shown in Figure 3.10, measures temperature and humidity. It is mounted on the junction box, which contains the circuitry that provides power and transmits output to the Data Acquisition System (DAS). While its location just below the wooden deck protects it from intense rains, it may have lead to artificially high humidity readings.

The 3-axis geophone that measures the ground motion was buried six inches below the ground. The shovel seen on Figure 3-11 shows the exact location of the Geophone. It is quite close to the wooden deck and therefore can sense outside household activities.

The air blast transducer was mounted at the end of the deck. Figure 3.12 shows the location of this sensor.



Figure 3.10 Weather transducers

Figure 3.11 Geophone location



Air blast transducer

Figure 3.12 Air blast transducer location

SETTING THE THRESHOLDS TO DETECT A BLAST EVENT

Blast events

A blast event produces ground vibrations and crack movements. The ground motion and response is recorded as time histories as shown in Figure 3.13. All discussion herein is based upon the "zero to peak" value, which is the absolute distance of the maximum excursion from zero. Time histories from one of the lowest intensity ground motions are shown in Figure 3.13. These are three-second time histories.



Figure 3.13 Time histories for the smallest blast event

Table 3.1 summarizes the maximum "zero to peak" value for the crack sensors and for each axis of the geophone for Figure 3.13. Therefore, to detect a blast event larger than this smallest event, the thresholds should be set above 1-micrometer movement for the sensors and 0.02 inch per second velocity for the geophone. L, T, and V respectively stand for Longitudinal, Transversal, and Vertical.

	Crack sensors			Geophone		
	#1	#2	#3	L	Т	V
"zero to peak"						
displacement	0.5	0.4	1.0	-	-	-
(micrometers)						
PPV				0.02	0.03	0.02
(inch/second)	-	-	-	0.02	0.05	0.02

Table 3.1 Influence of the smallest blast event on the crack displacement and the Geophone

Electrical noise of the different sensors

Background electrical noise, associated with any electrical system affects the output signal and the resolution. Regular noise usually has a constant frequency and oscillates around zero. Thus a simple filter could eliminate it. However, in Test House Two, the outside sensors, especially the geophone, showed recurrent irregular electrical noise with large spikes in the signal. Some examples of noisy signals from the Geophone and the crack sensors are shown in the appendix A 3.1. Also in appendix A 3.2 is the typical level of electrical noise for each sensor and the maximum spikes amplitude that can reach 0.25 in per second. These false events were filtered by triggering on a four-sample average as explained in Chapter 2. Although this filter was very efficient, some of the false events were of such magnitude that they were not filtered out.

Household activity

Everyday life in a house perturbs wall cracks. Outside activities in the backyard around the geophone can also generate vibrations in the ground. If the thresholds for the sensors are not set specifically for a blast event, the DAS will be triggered and record these vibrations. To address this, several household activity vibrations have been simulated. Table 3.2 represents the value "zero to peak" recorded for each of six example household activities. They can be compared to those for the smallest blast event shown in Table 3.1. Household activities generate more displacement in cracks and more ground motion than the smallest blast event. To preclude activity from triggering the DAS, the crack sensors have been set to a passive condition. Only output of the geophone is allowed to trigger the DAS.

	CRACK SENSORS (micrometers)				
	#1	#2	#3		
Running in the living room	3.0	0.4	3.5		
Slamming main entrance door	1.4	2.4	3.4		
Slamming closet door	0.9	1.4	2.8		
Smallest blast event	0.5	0.4	1.0		
	GEOPHONE (inch/second)				
	L	Т	V		
Jumping above the Geophone	0.08	0.12	0.10		
Running around Geophone	0.07	0.06	0.05		
Running on wooden deck	0.04	0.05	0.06		
Smallest blast event	0.02	0.03	0.02		

Table 3.2 Influence of household activity on crack displacement and geophone

Thresholds

The system only triggers upon geophone thresholds. The threshold velocity has been set at 0.02 inch per second for each of the three directions. However, data must still be evaluated in order to eliminate electrical noise events as well as household activity events.

The next phase of research will focus on autonomous distinction of household activity and blast events. Both geophone and crack sensors can be employed to distinguish blast response. Considering the system triggerable from both, crack response only would indicate inside household activity. Ground motion only would indicate outside household activity. Finally both ground motion and crack response would be a blast-induced condition. Air blast only would be a result of thunder.

CRACK SENSOR CORRECTION WITH NULL SENSOR

Correction for the long term data

"Crack displacement" is defined by Siebert (2000) and in Chapter 4 (Figure 4.1). The crack displacement refers to the changes in crack width rather than the entire crack width.

Dowding (1996) and Siebert (2000) show that crack displacement data may need to be corrected to compensate for thermal hysterisis and an electrical drift. Thermal hysteresis is produced by material expansion that includes brackets, plaster and epoxy volume variations.

To correct the crack sensor displacement for these effects, the null displacement has to be subtracted. Figure 3.14 shows sensor response as a function of temperature. When the temperature increases, the crack sensor displacement tends to decrease while the null sensor displacement rises slightly. When compared to the humidity in Figure 3.15, the crack sensors and the null sensor behave similarly as in Figure 3.14. As described earlier, the humidity value may be high as a result of placement under the porch in a position that is unusually humid.

Figure 3.16 represents the displacement response of each crack sensor when the null response is subtracted. The correction appears to be of any significance at all only at the beginning of the data collection. The correction decreases the crack sensor



Figure 3.14 Crack sensors versus temperature from Sept. 29th until Oct. 6th



Figure 3.15 Crack sensors versus humidity from Sept. 29th until Oct. 6th

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displacement readings. However, as the test proceeds, the null response and hence its correction declines in significance. Each crack sensor is plotted separately in the appendices A 3.3 to A 3.5 in order to graphically present the correction more accurately.

Null sensor behavior in a blast event

Time histories during a blast event do not have to be corrected with the null sensor. During a dynamic event, there should be negligible response in the null sensor. Figure 3.17 shows time histories of the four displacement sensors and one axis of the geophone. As expected, the null sensor does not show significant transient displacement. Small oscillations around zero (not visible at the scale), are a result of electrical noise.



Figure 3.17 Time histories comparison for blast event oct0-13

CRACK DISPLACEMENT VERSUS WEATHER

As mentioned and shown by Dowding (1996), crack displacement is correlated to environmental changes in humidity and temperature. Siebert (2000) also confirmed this observation with satisfactory correlation.

Correlation between crack displacement and temperature or humidity

In Test House Two, the temperature and the humidity were monitored outside the house whereas the sensors were mounted on inside walls the house. Figures 3.18, 3.19 3.20 compare crack sensor displacements and weather changes. Crack 2 is the most responsive to the environmental changes as it shows the largest displacement changes compared to the two other cracks. Figure 3.20 shows that Crack 3 closed gradually in October whereas it tends to be affected only by the daily changes in the first two weeks of November. However, Cracks 1 and 2 average displacement reflecting weather fronts show no such trend with time, even though they show daily changes caused by weather effects. At the beginning of the heating season, Crack 3 has begun to show cyclic behavior that may reflect response to house heating.

The humidity sensor constantly yields high values. Some of which are above 100 percent. As discussed before, this gage may have been improperly placed in a location at relatively high humidity. Therefore, any comparison with humidity data must be made cautiously.

Crack displacement and weather changes do not correlate well. The average longterm temperature is dropping because of the change from summer to fall. The heating system is probably turned on in the house, which provides a relatively constant inside

temperature, and decreases crack displacement correlation with outside temperature because of the desiccation of the wood. The phase III ACC will include inside temperature and humidity sensors.

Separation of daily and weather front crack response

Daily and weather front changes can be separated. An eight-day period, extracted from Figure 3.19 is considered. This period starts on September 29 and ends on October 06. As shown on Figure 3.21, subtracting the eight-day trend (the eight-day long sine wave obtained with a degree six polynomial trend line of the long-term crack response) from the crack response yields the daily response. The eight-day trend is the effect of a passing weather front.

As illustrated in Figure 3.22 for Crack 2, separation has been generalized over the studied period (from September 16 until November 15) for the three cracks in Test House Two. The method used was slightly different. Instead of employing a polynomial trend line to fit the crack displacement as in Figure 3.21, the weather front changes or delayed crack response have been calculated as follows: First, the crack displacement is averaged for each day and each average data point is plotted versus time. Second these average data points are connected and the line obtained is labeled "average displacement reflecting weather fronts" as shown on Figures 3.18 to 3.20. Third, an average horizontal line of this graph is drawn by eye. Fourth, the distance between this line and each peak of the "average displacement reflecting weather front" line is recorded. The average of these distances is given in Table3.3 as "Weather front changes". The daily change graph is obtained by subtracting the measured crack displacement from the graph labeled



Figure 3.18 Comparison of crack sensor 1 displacement with weather changes



Figure 3.19 Comparison of crack sensor 2 displacement with weather changes



Figure 3.20 Comparison of crack sensor 3 displacement with weather changes



Figure 3.21 Separation of daily and weather front crack response for Crack 2 from September 29 until October 06



Figure 3.22 Separation of daily effects and weather front effects on crack 2 displacement from September 16 until November 15

"average displacement reflecting weather front". Table 3.3, details of which are shown in appendices A 3.6 to A 3.8, summarizes results of this procedure for the three cracks in Test House Two. The table also compares daily and weather front crack displacement with the maximum blast induced displacement. The maximum PPV in Table 3.3 was associated with the event that produced the maximum displacement for the crack.

		Crack 1	Crack 2	Crack 3
Daily changes	Average	7	24	12
	Std deviation	4	14	8
Weather front	Average	14	50	20
changes	Std deviation	7	16	14
Maximum household activity		3	2.5	3.5
Maximum blast-induced crack		4	7	9
displacement				
Maximum associated PPV		0.09	0.08	0.09
(in/sec)				

Table 3.3 Weather changes effects on the crack displacement in micrometers

Sensitivity of crack displacement versus temperature and humidity for different test houses

Cracks in two other houses are analyzed for weather effects. First, the Book Test House is a case study from Dowding (1996). The second is the Sheridan Road Test House from Siebert (2000). Plan and elevation views showing sensor location and house descriptions are available in appendices A 3.9 to A 3.12.

Standard deviation of crack displacement from the best linear trend line

Simply plotting crack displacement versus temperature and humidity, a standard deviation set from the best linear trend line of the entire data can be calculated. Figure

3.23 shows such a plot for the basement crack in the Sheridan House. Table 3.4 compares these standard deviations of similar plots for five cracks in the three test houses. The entire set of graph is presented in appendices A 3.13 to A 3.16.

Test House	Crack	Tempe	erature	Humidity		
		SE or σ^*	R ² **	SE or σ^*	R ² **	
Book	C ₇	13.39	0.3312	16.28	0.0275	
Sheridan	Basement	3.56	0.0291	2.33	0.5844	
	1	8.79	0.0234	8.77	0.0277	
Two	2	22.23	0.0206	22.46	0.0001	
	3	14.75	0.0134	14.80	0.0067	

* Standard Error in micrometers

** Correlation coefficient of the best fit linear trend line (dimensionless)

Table 3.4 Standard deviation of all the data set from the best linear trend line between crack displacement and temperature and humidity for the three test houses (micrometers)

There are two measures of the correlation between crack displacement and temperature and humidity. There is the tightness of the data about the trend (SE, standard error or standard deviation, σ , of data about the best fit line). Second, there is the existence of a trend or relation (R², correlation coefficient). The correlation coefficient combines both a measure of the degree to which the best fit line approaches a 45 degree slope and the cluster of the data. The smaller the SE or σ , the tighter the fit. The closer the R² to one, the stronger the trend.

The Sheridan test house, with inside temperature and humidity monitored, produces less deviation from the best linear trend line for the crack displacement versus the humidity and the temperature. It also shows the largest R^2 for displacement versus humidity. Such measures may not be revealing as the simple comparison does not



Figure 3.23 Basement crack displacement vs. temperature and humidity for basement sensor in the Sheridan test house

account for time effects. As shown in Dowding (1996), crack response is a function of intensity of humidity change and the length of time that change is in effect.

Daily and weather front changes in response

The generalized separation procedure between the daily changes and the weather front changes in crack response explained before is also employed for the three different test houses. Table 3.5 compares daily and weather front changes for Book, Sheridan, and Two Test Houses. This approach is more revealing than the simple comparison between displacement and temperature or humidity. As shown in Table 3.5, the weather front change-induced displacement is larger than the daily weather change-induced displacement. Each crack responds in its own pattern. Again, their sensitivity to the weather changes depends on the location of the crack and probably on the construction of the house. However, in all three cases weather front changes are larger than daily changes in crack width (displacement). The average weather fronts produce two to three times larger crack response than the daily weather.

		Daily changes		Weather front		Blast	
				changes			
Test	Crack	Augraga	Standard	Augraga	Standard	Zero to peak	PPV
house		Average	deviation	Average	deviation	displacement	(inch/sec)
Book	Interior	6	3	25	9	10	0.75
	crack C7						
Sheridan	Interior	2	1	6	2	-	-
	basement						
	crack						
Two	Crack 3	12	8	20	14	7	0.13

Table 3.5 Daily and weather	front changes in cr	rack displacement ((micrometers) f	or the
	three different te	est houses		

COMPARISON OF ENVIRONMENTAL EFFECTS AND BLAST EVENTS ON CRACK DISPLACEMENT

For Test House Two

For each blast event, the crack displacement "zero to peak" is collected for the three crack sensors. After selecting the axis with the larger peak particle velocity, they are named as follows. Each blast event has a unique name. The three or four first letters indicate the month, the single digit before the dash symbolizes the year and finally the two digits following the dash give the order of event in the month. For example, event Oct0-13 is the thirtieth blast event that occurred in October 2000. According to the table shown in the appendix A 3.17, the maximum crack response is given by Crack sensor 3, which is located in the main entrance. Crack 2 reacts less than Crack 3 but more than Crack 1, which shows the smallest response of the three.

Comparisons of the environmental effects (from Figures 3.18, 3.19, and 3.20) and the blast effects are presented in Figures 3.24, 3.25, 3.26 for each crack. Crack displacements produced by a blast is insignificant compared to displacements produced by environmental effects. This difference is most remarkable for the ceiling crack (2), which is greatly affected by weather changes (see previous paragraph) but very little by blasting.





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Figure 3.26 Comparison of weather effects and blasting effects on crack 3

For Book Test House and Test House Two

Two of the three test houses were subjected to blast events: Book and Two Test Houses. The magnitude of crack displacement induced by blasting varied from house to house. Figure 3.27 compares the maximum induced-blast crack displacement with that caused by daily and the longer term weather front environmental changes (from Table 3.5) for the two different test houses



Average

Maxima

Figure 3.27 Comparison of the maximum blast-induced displacement with maximum and average weather-induced crack displacement

In all cases, daily and longer term or weather front environmental changes greatly affect crack displacement. Furthermore they produce larger crack displacements than does blasting, even with relatively high ground motions. The weather front induced-crack
displacement is three and 2.5 times greater than the blast-induced displacements for Test House Two and the Book Test House, respectively.

COMPARISON OF ENVIRONMENTAL EFFECTS AND HOUSEHOLD ACTIVITIES ON CRACK DISPLACEMENT

For Test House Two

In terms of magnitude, crack displacements from household activity are not significant compared to the daily environmentally-induced displacements. According to Table 3.2, the maximum value "zero to peak" recorded was 3.5 micrometers for crack 3 while running in the living room. As shown in Table 3.3, the average daily changes for Crack 3 is 12 micrometers and the maximum displacement from household activity for Crack 3 is 3.5 micrometers as shown in Table 3.2.

Time histories of dynamic crack response to household events of door slamming or running in the living room are compared to a typical blast response in Figures 3.28 and 3.29. This typical blast response was produced by ground motion with a single axis maximum peak particle velocity of 0.09 inch per second. The door slam produces free response after the single vertical pulse. Differences in the response and dominant frequencies are discussed in detail below. The door slam produces single peaks at Crack 2 and 1 that are similar in magnitude to the 0.09 inch per second blast-induced ground motion. Running in the living room produces similar peaks at Crack 1 as the blast, but little to no response in Crack 2 located in the adjacent room ceiling.

Other time histories of household activity events are shown in appendices A 3.18 to A 3.21. These show the sensitivity of Crack 2 when the closet door is slammed and the sensitivity of the geophones to near-by jumping or running.







Figure 3.29 Comparison of crack time histories for typical blast event (0.09 in/sec) and running in the living room event

For the three different test houses

Figure 3.30 compares crack displacements produced by household activities with weather effects for each test house and another study by Stagg et al. (1984). In the Sheridan house, household activity events can produce greater crack displacement than daily weather. However, these household activities produce less crack displacements than weather front effects. Test house 2 shows that weather-front induced crack displacement is at least ten times greater than the effect of slamming a door or running in the house for the crack selected for the investigation. Test house 2 comparisons are based upon response of crack 3. Even though for crack 3, household activities produce less effect than blasting, environmental effects are by far more significant than blasting. Although Stagg et al. (1984) results show far larger crack displacements from household activity weather effects still dominate. Stagg et al. household activities were very close to the gage position, which may account for the large magnitudes. In the Book Test House, the household activity and thunder events produced displacements smaller than one micrometer. However weather effects remain greater than blast vibrations effects on the crack displacement.

All cracks in a house do not behave similary. Some of them respond more to the weather changes and some more to household activities. However, as shown on Figure 3.30, weather changes tend to govern the crack displacement response.



Numbers on bars refer to maximum value of crack displacement from weather front (dark) and daily (light) Figure 3.30 Comparison of environemental effects and household activity effects on crack displacement

HOUSE STRUCTURE RESPONSE

Twelve blast events have been selected to cover the span of excitation ground motion magnitude and frequencies for the response study. Events showing free vibrations have also been selected. Detailed time histories of these events are available in the appendix. Table 3.6 indicates the use of each event selected. FFT refers to Fast Fourier Transform and SDOF refers to Single Degree Of Freedom, which are explained further in this section.

Event	FFT	Free vibration	SDOF and estimated displacement
Aug0-02		✓	
Aug0-03			✓
Aug0-04			✓
Sep0-02		\checkmark	
Sep0-03	×		✓
Oct0-02		\checkmark	✓
Oct0-03			✓
Oct0-09		\checkmark	
Oct0-10			✓
Oct0-12	×		
Oct0-13	\checkmark		\checkmark
Oct0-14	\checkmark	\checkmark	\checkmark

Table 3.6 Twelve events selected to be analyzed

Estimation of the dominant frequency response of the house

Two methods are available to estimate the dominant frequency of the house. The first involves comparison of the crack response with the ground motion time histories to determine free response. Once ground motion excitation has ceased, the structure (and crack) is free to respond at the natural frequency. Figure 3.31 represents an example of free vibration in the crack response. It is also observed in the door slam response in Figure 3.28.



Figure 3.31 Example of free vibration in the crack response

In this case, the dominant frequency response of the house, f_{s_i} is equal to:

$$f_s = \frac{1}{T} = \frac{1}{0.110 \sec} = 9Hz$$

Five different events presented in appendices A 3.22 to A 3.26 showed free vibration.

	Crack sensor	T (seconds)	F _s (Hertz)
Aug0-02	2	0.125	8
Sept0-02	1	0.078	13
Oct0-02	1	0.078	13
Oct0-09	3	0.120	8
Oct0-14	3	0.110	9

Table 3.7 displays results from the calculation.

Table 3.7 Dominant frequency response of the house coming from the free vibration forselected blast events

In the case when no free vibration is available in time histories, FFT tool can be employed. It transforms the time history from a time to a frequency basis and returns a Fourier amplitude for each frequency. As explained Dowding (1996), plots of the ratio of the FFT for crack response divided by the FFT for the ground motion (a transfer function), identifies the dominant frequency as that at which there is a maximum amplification with a significant input amplitude. Time histories and FFT graphs are contained in the appendices A 3.26 to A 3.33. Table 3.8 summarizes the results. Input motion for the FFT transfer function were chosen at the basis of maximum response ratio. While motions in all other axis were employed for Crack 1 and 3, only vertical motions were employed for Crack 2.

	Crack 1	Crack 2	Crack 3
Dominant frequency	12-13 Hz	8 or 11 Hz	8-9 Hz

Table 3.8 Dominant frequency for each crack using FFT method

SDOF analysis to estimate maximum displacement of the walls

As explained by Dowding (1996, Chapter 5), it is possible to estimate relative wall displacement from pseudo velocity response of a single degree of freedom system to the ground motion given the damping ratio and the system natural frequency. In this study, the damping ratio is equal to 5 percent, which is typical and verified by analysis of structural response to blast event oct0-02 in the transverse axis. The response spectrum has been calculated with the ground motion time history from the axis with the maximum peak particle velocity. The maximum displacement is read for a frequency equal to 11 Hz for all cracks. The time histories employed are in appendices A 3.24, A 3.26, A 3.27, A 3.29, and A 3.33 to A 3.36.

Comparison of estimated displacements and ground motion with actual crack displacements

Four different methods of estimating crack response are compared with measured crack displacement in Figures 3.32 to 3.34. They are as follows 1) Maximum peak particle velocity of the three directions. 2) A sinusoidal estimate of the ground displacement, taking into account the PPV and the frequency at which it occurs.3) Relative displacement at 11 Hertz in the response spectrum of the particle velocity time history of the ground showing the maximum PPV of the 3 directions. 4) Ground displacement obtained by integrating the particle velocity of the time history showing the maximum PPV.

Measured crack displacement are compared with these estimations of displacement in graphs 1 through 4 for each crack. Details about the data are provided in appendix A 3.37. The regression coefficients of the three cracks are shown in Table 3.9 for each approach.

Average correlation	Graph 1	Graph 2	Graph 3	Graph 4
coefficient				
Crack 1	0.4657	0.5749	0.6211	0.8357
Crack 2	0.7503	0.5778	0.4746	0.7009
Crack 3	0.6656	0.6834	0.7287	0.9295
Average for the 3 cracks	0.6272	0.6120	0.6081	0.8220

 Table 3.9 Comparison of the correlation coefficients between the four different approaches for Cracks 1, 2, and 3 in Test House Two to estimate wall displacement



Figure 3.32 Comparison of measured displacement in the crack with estimated displacement of the ground or the wall for crack 1



Figure 3.33 Comparison of measured displacement in the crack with estimated displacement of the ground or the wall for crack 2



Figure 3.34 Comparison of measured displacement in the crack with estimated displacement of the ground or the wall for crack 3

The correlation coefficient is highest for the ground displacement by integration and SDOF response. They are lower for the peak particle velocity and sinusoidal estimates of peak ground displacement.

CONCLUSION

In Test House Two, daily and weekly weather related crack displacements are greater than those produced by either type of dynamic event, household activities or blasts. While the three cracks show a wide variation in response, all three show crack displacements that far exceed the measured null sensor. They are so much larger that a null sensor may not be needed in all cases. Frontal weather changes produce the greatest crack response. While daily response is less, it is still greater than that produced by vibration levels of up 0.13 inch per second. The natural frequency of the structure falls within expected ranges. Finally, crack response shows greater correlation with ground displacement obtained by integrating the excitation particle velocity time history and single degree of freedom response.

CHAPTER 4

COMPARISON OF MICROMETER DISPLACEMENT SENSORS

INTRODUCTION

Long-term stability and resolution of five different micrometer displacement sensors are compared in this chapter. Response of an LVDT sensor and two eddy current sensors (Kaman 2400 and 2300 series) were reported by Siebert (2000). To those results response of another eddy current sensor (Kaman 9000 series) and a fiberoptic sensor have been added. All these sensors have been evaluated based on their resolution, range of measurements, size, temperature sensitivity, electrical drift, and input and output voltages.

MICROMETER DISPLACEMENT SENSORS REQUIREMENTS AND CRACK DISPLACEMENT DEFINITION

Micrometer displacement requirements

Crack displacement sensors within the context of the Autonomous Crack Comparometer (ACC) may be expected to perform for period up to one year. Thus, the range of the sensor has to span the range of the change in crack displacement over one year. Dowding (Chapter 13, 1996) measured a maximum displacement over a ten-month test of 4 mils or 102 micrometers. Siebert (Chapter 5, 2000) recorded a maximum displacement over a four-month period of 15 mils or 381 micrometers. Since the sensor can be adjusted for unusual changes, the range does not have match an extreme such as Siebert's especially responsive crack. However, it should be expected that sensors should be able to follow changes of plus or minus 200 micrometers without adjustment.

Another important technical requirement is the resolution of the sensor. Again, according to the Dowding (1996) and Siebert (2000) experience, resolution must be at least at a submicrometer scale in order to track daily temperature effects that might be on the order of three micrometers. Thus minimum resolution of 0.1 micrometers or 0.004 mils is preferred. The resolution depends on the range of the sensor, the larger the range, the less the resolution. Thus range and resolution must be considered together. Resolution is also dependent upon the A/D converter resolution. A 12-bit A/D converter, which is capable of 4096 subdivisions, can achieve a resolution of (400/4096) = 0.1 micrometer for a sensor with a plus or minus 200 micrometers.

Crack displacement definition

The crack width is not really measured, but rather the variations of the crack width as shown in Figure 4.1. The "change in crack width" will hereinafter be defined as crack displacement. By measuring the crack displacement instead of the crack width, it is possible to mount the sensor probe and the target away from the exact sides of the crack.



Figure 4.1 Crack displacement definition (Siebert, 2000)

TEST DESCRIPTION

Comparison of sensor response with theoretical displacement

In order to quantify the effects of electrical drift and cyclical temperature changes, sensors and electronics were subjected to a long-term environmentally variable test. The sensors were mounted on an aluminum block of a known coefficient of thermal

expansion (CTE). Thermocouples (as shown on Figure 4.2) were mounted on the block to determine the current temperature. All sensors and electronics together were subjected to temperature that cyclically ranged between 5 to 35 degrees Celsius (41 to 95 degrees Fahrenheit) during daily temperature changes. Readings were taken every five minutes during the test period. The electronics and the sensors followed the same temperatures during the test by virtue of their identical location. Sensor response is evaluated by comparison with theoretical response of the aluminum. The theoretical displacement was computed from the known temperature variation and CTE by multiplying the CTE by the initial distance between the two brackets by the temperature changes. The CTE for the aluminum is equal to 0.02358 mils per degree Celsius per inch.

Mounting

The sensor is mounted on an aluminum plate, as shown on Figure 4.2. This plate measures 10 inches by 7 inches. Two aluminum brackets, details of which are shown in Figure 4.3, are epoxyed to the plate. As it is shown on Figure 4.2, one supports the sensor probe and the other is a target to for the sensor. The initial distance between the two aluminum brackets is 0.25 inch (6 mm) for LVDT and 0.75 inch (19 mm) for the eddy current sensors. The initial distance between the sensor tip and the target for the eddy current sensors is 10 mils (254 micrometers)



Figure 4.2 Sensor mounted an a aluminum plate between two aluminum brackets



Figure 4.3 Elevation, top, plan, and 3D views of the aluminum bracket receiving the sensor. Dimensioning is in inches

KAMAN EDDY CURRENT SENSOR (9000 SERIES)

This sensor, shown on Figure 4.4 uses inductive (eddy current) technology to measure position without contacting the target. This measuring system provides a resolution of 0.004 mils or 0.1 micrometer. The range is equal to 508 micrometers or 20 mils. The electronics is very small (size of a bar of hotel soap) and the sensor has a diameter of a Bucatini noodle. The output returns a voltage between 0 and 5 volts. The sensor is connected to the DAS and 15 VDC power supply.



Figure 4.4 Eddy current sensor from Kaman (9000 series)

FIBEROPTIC SENSOR FROM PHILTEC

Characteristics

This sensor shown on Figure 4.5 is non-contact fiberoptic displacement sensor. Bundled glass fibers transmit and receive light reflected from target surfaces. The intensity of the reflected light is processed to provide a reflectance compensated voltage output between 0 and 5 volts. This measuring system provides a resolution of 0.015 mils or 0.4 micrometer. The sensor is connected to the DAS and a 15 VDC power supply.



Figure 4.5 Fiberoptic sensor from Philtec

Mounting

Three different types of mountings were attempted. Figure 4.6 shows the first, where the probe of the sensor is attached to the bracket with a small screw. Figure 4.7 shows the second where the probe is attached by a ring. Figure 4.8 illustrates the third, which is a very stiff attachment where the probe is mounted in an aluminum piece in order to limit free movements. In order to eliminate any reflection issues with the target, accurate gold mirrors were employed. Figures 4.6, 4.7, 4.8 just show the mounting, but a false probe sensor was used to take the picture. In addition, an aluminum sheet covered the stiff mounting in order to avoid moisture between the sensor and the target.



Figure 4.6 Screw mounting



Figure 4.7 Ring mounting



Figure 4.8 Stiff mounting

TEST RESULTS FOR THE FIBEROPTOC SENSOR

This test is treated separately because, as shown in appendix A 4.1, it does not meet the requirements to measure micrometer crack displacement in long-term conditions. For the screw mounting, the graphs shows that there is an attachment problem according to the gap width values, which are reasonable during the first hours of the test, but are too low afterwards. It seems that the attachment may have been too loose. For the ring mounting, there are some irregularities in the early morning probably because of the dew. For the stiff mounting, the graph is smoother, so the moisture problem seems to be solved. However, the attachment is too stiff or too thermally massive because there is no peak in the displacement.

Thus, the precision of the optical sensor is affected by moisture and mounting stiffness. No mounting has been found to produce variations in measured width similar to those calculated from the aluminum CTE, which led to the daily loop shown in Figure 4.12 for the Kaman gages.

DISPLACEMENT VERSUS TEMPERATURE

Evaluation of the four other sensors is based upon graphical comparison of displacement versus temperature as shown on Figures 4.9, 4.10, 4.11, and 4.12 for the LVDT and the 2400, 2300, and 9000 series sensors. Every five minutes, displacement is plotted on the same scale versus temperature for each sensor. The theoretical displacement (from CTE) is also displayed on each graph for comparison. Sensor response appears to be cyclic with variable hysteresis.

Ideally, the best correlation would be a linear relationship between the theoretical displacement values and the measured displacement values. Figure 4.11 clearly shows that the sensor behavior can be separated in two parts: electrical drift and daily hysteresis. By looking at a one-day cycle the effect of electronic drift is removed because the electronic drift is a long-term effect, and should have a minimal effect on a one-day cycle.

The LVDT measured displacements follow the theoretical displacement most closely of all the sensors and the Kaman 9000 is the next closest follower. The average slope of the theoretical and measured displacements varies. This slope is a function of mounting details. Its effect is taken into account in the conversion of sensor output to displacement.



Figure 4.9 Displacement vs. temperature for the LVDT (19-day test)





Figure 4.11 Displacement vs. temperature for the 2300 series (28-day test)



Figure 4.12 Displacement vs. temperature for the 9000 series (40-day test)

CYCLIC DAILY HYSTERESIS

For each of the four sensors, the typical, the smallest, and the largest hysteresis loops are shown in appendices A 4.2 to A 4.13. The 2400 and 2300 series show largest difference compared to the two other sensors. They show the largest hysteresis or width of one cycle of response.

As shown in Figures 4.13 to 4.16 for each sensor, the maximum daily hysteresis can be plotted every day on the daily averaged displacement curve. Since a reading is taken every five minutes, this curve has been obtained by averaging each day the 288 displacements and by averaging the 288 temperatures. These two coordinates are plotted versus time and define the average daily change curves show on Figures 4.13 to 4.16. No obvious correlation appears between the daily hysteresis and the averaged daily values of the displacement or the temperature. Table 4.1 compares the average of the daily hysteresis and the difference between the maximum and the minimum daily averaged displacement for each sensor.

	LVDT	2400	2300	9000
		series	series	series
Average of maximum daily hysteresis	0.04	2.8	4.8	1.7
(micrometers)				
Maximum averaged daily	35.07	-8.4	569.7	244.3
displacement (micrometers)				
Minimum averaged daily	33.49	-12.6	532.1	227.2
displacement (micrometers)				
Difference between maximum and	1.58	4.2	37.6	17.1
minimum (micrometers)				
Ratio of the average of the daily				
hysteresis over the difference between				
the maximum and the minimum daily				
averaged displacement	0.03	0.67	0.13	0.10

Table 4.1 Comparison of the average of the daily hysteresis with the difference between the maximum and the minimum daily average displacement



A 4.13 Average daily changes in displacement and temperature with maximum daily hysteresis for LVDT

sensor (**1**)

Temperature (Celsius)



Figure 4.14 Average daily changes in displacement and temperature with maximum daily hysteresis for

2400 series sensor (L)



Figure 4.15 Average daily changes in displacement and temperature with maximum daily hysteresis for





Figure 4.16 Average daily changes in displacement and temperature with maximum daily hysteresis for

9000 series sensor (J

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Temperature (Celsius)

The LVDT sensor has the least thermal hysteresis whereas the 2400 series sensor produces the more hysteresis. If the hysteresis is normalized by dividing it by the average displacement, the LVDT still induces the least. However, the 9000 series offers a reasonable alternative.

LONG-TERM ELECTRICAL DRIFT

The electrical drift characterizes the long-term behavior of the sensor. The electrical drift can be isolated by plotting the daily average displacement versus the daily average temperature as a single point as shown on Figures 4.17, 4.18, 4.19, and 4.20 for the LVDT and 2400, 2300, and 9000 series respectively. This averaging approach discounts the daily hysteresis and enables a focus on the electrical drift. The correlation of the average daily displacement temperature relationship with its mean linear trend describes the degree of drift. As shown in Figures 4.21, sensor whose average response is closer to the mean trend (a) would show less drift that with case (b). Table 4.2 compares the standard deviation of the average daily displacement and temperature relationship from the best linear trend line passing through the data series (from Figures 4.17 to 4.20).

	LVDT	2400 series	2300 series	9000 series
Standard deviation σ	0.25	0.86	5.10	1.11
(micrometers)				

 Table 4.2 Comparison for each sensor of standard deviation of the average displacement and temperature relationship from the best linear trend line



Figure 4.17 Daily average displacement vs. daily average temperature for the LVDT (18-Day test)





Figure 4.19 Daily average displacement vs. daily average temperature for the 2300 series (40-Day test)



Figure 4.20 Daily average displacement vs. daily average temperature for the 9000 series (40-day test)




a)

b)

Figure 4.21 a) sensor showing less or no drift

b) sensor showing more important drift

Without considering the daily hysteresis, the 2300 series produces the largest scatter or standard deviation (drift) as seen on the Figure 4.19. The LVDT, 2400 and 9000 series involve similar standard deviations (drift). However, the 2400 series has large hysteresis.

Comparison of Figures 4.17, 4.18, 4.19, and 4.20 shows that the mean trend line do not have the same slope as the theoretical. This difference may result from a number of systematic factors from the mounting but is eliminated through the conversion of transducer response to displacement based upon these comparisons

CONCLUSION

The LVDT and the Kaman 9000 appear to be the best over-all micrometer displacement sensors. Of the five sensors tested, it appears that the fiberoptic sensor cannot not meet project needs because of mounting and moisture issues. The 2300 and 2400 series show unacceptable drift and hysteresis compared to the LVDT sensor and the 9000 series sensors. The eddy current sensor series 9000 from Kaman is small, easy to mount and produces an acceptable hysteresis value, and has an acceptably small drift.

CHAPTER 5

CONCLUSIONS AND FUTURE WORK

Summary

Public concern over the possibility of construction vibration-induced cracking led to the creation of a new approach to vibration monitoring, an Autonomous Crack Comparometer (ACC). This system automatically compares long-term weather-induced micrometer changes in crack opening with those produced by household activities and ground motion. This comparison is displayed in real time via the Internet without human interaction. The first step of developing equipment and software necessary for this system was fully described by Siebert (2000).

The thesis describes the second phase of development of the ACC system to incorporate measurements of ground motions and add several changes in the autonomous operation. In order to obtain the ground motion and air blast data, four additional transducers have been added. There are now a total of ten channels of data autonomously collected and comparatively displayed by ACC. The web page has been fully developed and now dynamic blast effects are compared with long-term effects. Data are password

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protected. Finally, new data acquisition system software has been installed that allows direct modem communication.

Conclusions

The ACC installed in Test House Two allowed measurements that verified past experience that daily and weekly weather related crack displacements are greater than those produced by dynamic events, whether they are household activities or blasts. Frontal (weekly) weather changes produce the greatest crack response. Measurements with the null sensor may not be needed because crack displacements are much larger than null sensor displacements.

Five different crack displacement sensors were evaluated to determine magnitude of thermal hysteresis and long-term electronic drift. Robust sensors are needed for this application. The eddy current sensor (9000 series) offers a good compromise. It is small, easy to mount, and provides an acceptable hysteresis value, as well as linear response. The LVDT also is acceptable.

Future work

The next phase (III) ACC system should trigger the data acquisition system with household activity events or with thunder event for additional automatic comparison. The first step will be to set trigger thresholds on crack displacement sensors and on the air pressure transducer. The second step will be to develop logical filters in the Java programs in order to distinguish a household activity from a blast vibration event. The web should also present time histories of crack response for each vibration event. At first these time histories will be provided by a look up table. Eventually it is hoped that the time histories can be accessed by clicking on a blast point on the graph comparing long-term crack displacement with that produced by blasting.

Finally, the automate tasks will be modified with the professional version of Automate (Unisyn, version 4.5, 1999). This version will help to improve the reliability of the data transfer from the DAS to the Polling computer.

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